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|------------------------------------------------------|---------------------------------------------------|---------------------------------------------------------|---------------------------------------------------------|-------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|---------------------------------------------------------|---------------------------------------------------------|
| | | | | | Iromat V max. 840m PE-pipe tray left | Iromat V max. 670m PE-pipe tray right | Iromat V max. 650m PE-pipe tray right |
| | | | | | Iromat IV max. 700m PE-pipe tray right | Iromat IV max. 550m PE-pipe tray left | Iromat IV max. 530m PE-pipe tray left |
| | | | | Iromat IV RED max. 600m PE-pipe tray left | Iromat IV RED max. 560m PE-pipe tray left | Iromat IV RED max. 430m PE-pipe tray right | Iromat IV RED max. 410m PE-pipe tray right |
| | | | Iromat III max. 600m PE-pipe tray left | Iromat III max. 550m PE-pipe tray left | Iromat III max. 500m (450m) PE-pipe tray center (PE-pipe tray right) | Iromat III max. 400m PE-pipe tray right | |
| | | | Iromat III RED max. 550m PE-pipe tray left | Iromat III RED max. 510m PE-pipe tray left | Iromat III RED max. 400m PE-pipe tray right | | |
| | | | | Iromat II TD S max. 420m (390m) PE-pipe center (PE-pipe tray right) | | | |
| | | Iromat II TD max. 550m PE-pipe tray left | Iromat II TD max. 500m PE-pipe tray left | Iromat II TD max. 370m PE-pipe tray right | | | |
| | | Iromat II FLAT max. 550m PE-pipe tray left | Iromat II FLAT max. 500m PE-pipe tray left | Iromat II FLAT max. 370m PE-pipe tray right | | | |
| | | Iromat II RED max. 430m PE-pipe tray right | Iromat II RED max. 400m PE-pipe tray right | | | | |
| | Iromat I max. 440m PE-pipe tray left | Iromat I max. 400m PE-pipe tray left | Iromat I max. 300m PE-pipe tray right | | | | |
| Iromat K-I max. 300m PE-pipe tray right | | | | | | | |
| 63 | 90 | 100 | 110 | 120 | 125 | 135 | 140 |
| PE-pipe diameter in mm | | | | | | | |

Note: The PE-pipe support is indicated in the direction of travel of the machine.